



| Parts List | | | | | | |
|------------|-------|-----------|-----------------------------|-----|-------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| - | | 814437A 1 | TRANSMISSION ASSEMBLY (1.5: | 1 | | |
| - | | 814438A 1 | TRANSMISSION ASSEMBLY (2.0: | 1 | | |
| - | | 814439A 1 | TRANSMISSION ASSEMBLY (2.5: | 1 | | |
| 34 | 53 | 813312 | SNAP RING | 3 | | |
| 35 | 31 | 811970 | TAPERED ROLLER BEARING C | 1 | | |
| 36 | 31 | 811969 | TAPERED ROLLER BEARING C | 1 | | |
| 37 | 12 | 811967 | WASHER | 2 | | |
| 38 | 43 | 813308 | GEAR | 1 | | |
| 39 | 31 | 813307 | ROLLER BEARING | 4 | | |
| 40 | | 813306 | INPUT SHAFT | 1 | | |
| 41 | | 813322 | PRESSURE DISC | 2 | | |
| 42 | 28 | 813313 | KEY | 1 | | |
| 43 | 53 | 813321 | SNAP RING | 2 | | |
| 44 | | 813319 | INNER CLUTCH DISC | 8 | | |
| 45 | | 813320 | OUTER CLUTCH DISC | 10 | | |
| 46 | 30 | 811968 | BALL BEARING | 2 | | |
| 47 | 15 | 813315 | SHIM (.10MM) | 1 | | |
| 47 | 15 | 813316 | SHIM (.15MM) | 1 | | |
| 47 | 15 | 813317 | SHIM (.20MM) | 1 | | |
| 47 | 15 | 813318 | SHIM (.50MM) | 1 | | |
| 48 | 31 | 811979 | TAPERED ROLLER BEARING C | 1 | | |
| 49 | 31 | 811978 | TAPERED ROLLER BEARING C | 1 | | |
| 50 | 31 | 811971 | TAPERED ROLLER BEARING C | 1 | | |
| 51 | 31 | 811977 | TAPERED ROLLER BEARING C | 1 | | |
| 52 | 31 | 811972 | TAPERED ROLLER BEARING | 1 | | |
| 53 | 15 | 811973 | SHIM (.10MM) | 2 | | |
| 53 | 15 | 811974 | SHIM (.15MM) | 2 | | |
| 53 | 15 | 811975 | SHIM (.30MM) | 2 | | |
| 53 | 15 | 811976 | SHIM (.50MM) | 2 | | |
| 54 | 17 | 811984 | DOWEL PIN | 4 | | |
| 55 | | 811980 | OUTPUT SHAFT | 1 | | |
| 56 | 31 | 811985 | TAPERED ROLLER BEARING | 1 | | |
| 57 | 12 | 811981 | WASHER | 1 | | |
| 58 | 31 | 811986 | TAPERED ROLLER BEARING | 1 | | |
| 59 | | 811982 | OUTPUT FLANGE | 1 | | |
| 60 | 10 | 811983 | SCREW | 8 | | |
| 61 | 43 | 811987 | GEAR | 1 | 1.5:1 RATIO | |
| 62 | | 811951 | REVERSING SHAFT | 1 | 1.5:1 RATIO | |
| 63 | | 811952 | INTERMEDIATE SHAFT | 1 | 1.5:1 RATIO | |
| 64 | 43 | 811950 | GEAR | 1 | 1.5:1 RATIO | |
| 61 | 43 | 811949 | GEAR | 1 | 2.0:1 RATIO | |